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PRODUCT-BULLETIN

GRAFITACK PROMO Series

Released on 12th March 2012 **PROVISIONAL BULLETIN**



Description

The Grafitack PROMO series is a soft, cadmium-free, monomeric calendered PVC film, provided with a pressure-sensitive permanent acrylic adhesive. This adhesive is protected by a high-quality silicone paper. The backing paper comes with a light green back print, to make the film well recognisable.

Characteristics

- Finish: glossy and matt.
- High opacity.
- Very good resistance against weather influences, with an outdoor life expectancy of 2 to 3 years (on even surfaces, for vertical applications and under Central-European conditions).
- With an adjusted knife pressure, the film can be cut smoothly on all standard cutting plotters
- Simple cleaning

Application

The Grafitack Promo series has been developed especially for short-term outdoor applications (2 to 3 years). Just think of advertising campaigns on shop windows, party decorations, season offers, construction pannels, advertisement boards, etc... In addition, the Grafitack Promo series can also be used for all kinds of indoor applications, such as sign making in shops and at trade shows, in warehouses, etc...

→ Other applications in close consultation with Grafityp!

Limitations

The limitations are mentioned in the respective technical data sheet, of which you can find the most recent version on the Grafityp website. (www.grafityp.com)

Warranty

Please consult the general Grafitack & Graficast Warranty Certificate for detailed warranty declarations of the Grafitack PROMO series. The most recent version of this warranty certificate will be available on the Grafityp website (www.grafityp.com).

Mounting Instructions

Grafityp provide trainings, enabling the customer to mount the Grafityp films in a professional and skilled way. Detailed directives and tips can also be found in the GrafiManual and on www.grafityp.com.

Available References

The Graftack PROMO films are available in the following colours:

| Reference | Colour | Reference | Coulour |
|-----------|------------------------|-----------|-----------------------|
| | | | |
| P00 | transparent glossy | P44 | traffic blue glossy |
| P01 | white glossy | P46 | brilliant blue glossy |
| P80 | black glossy | P48 | royal blue glossy |
| P05 | ivory glossy | P49 | dark blue glossy |
| P11 | sulphure yellow glossy | P50 | turquoise glossy |
| P13 | shell yellow glossy | P52 | lemon green glossy |
| P15 | yellow glossy | P53 | yellow green glossy |
| P17 | gold yellow glossy | P55 | light green glossy |
| P22 | pastel orange glossy | P56 | medium green glossy |
| P25 | light orange glossy | P57 | green glossy |
| P31 | orange red glossy | P59 | dark green glossy |

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| P33 | light red glossy | P63 | light brown glossy | |
|-----|-------------------|-----|--------------------|--|
| P35 | red glossy | P66 | dark brown glossy | |
| P37 | dark red glossy | P73 | light grey glossy | |
| P40 | light blue glossy | P76 | dark grey glossy | |
| P42 | azure blue glossy | P90 | silver glossy | |
| | | P91 | gold glossy | |

Product Characteristics

A detailed overview of the product characteristics can be found on the respective technical data sheet, of which you can always find the most recent version on the Grafityp website (www.grafityp.com).

Storage Instructions

All Grafitack materials always need to be stored in their original packing and with the original protection flanges (and preferably stored vertically).

In order to avoid any loss of quality, the Grafitack materials should also be stored in suitable conditions, that is at a temperature between 10 and 20°C and a relative humidity of 50 %.

Under these conditions the Grafitack materials materials can be stored up to two years.

Cleaning and Maintenance

- Once the film has reached its optimal adhesive strength, the surface can be cleaned under normal conditions. Please take the following guidelines into consideration:
 - Don't use any scouring cleaning agents.
 - Don't use any cleaning agents that contain strong solvents or alcohol.
 - Don't use cleaning agents with a pH value between 3 and 11.
 - Brushes of a car wash can leave behind scratches on the vinyl.
- Dirt that is hard to remove, such as dead insects, resin, etc..., needs to be removed immediately. The best result is achieved with warm water and a soapy solution. Don't use any aggressive or scouring cleaning agents.

More detailed information can be found in the GrafiManual.

Removal

- Grafitack Promo films can be removed without leaving behind any glue by using a heat gun, on condition that the life span mentioned has not expired yet.
- If the life span of the film has expired, the adhesive can be removed with isopropanol.
- If the film is removed from an underlying film, it is possible that the underlying film gets damaged.

More detailed information can be found in the GrafiManual.

Remarks

In order to achieve an optimal result, we advise you to clean the surface with isopropanol and/or to use a low-tack application tape!

As the colour of the film can differ slightly for each production run, we advise you not to use films with different batch numbers in one single and critical job. The number to be taken into consideration for this purpose consists of the first 5 numbers of the 7-digit batch number.

Important

The information mentioned in this product bulletin is based upon tests that were executed by Grafityp and that we consider to be reliable. The information always represents an average, a minimum or a maximum value, and should be considered as such. It is only given for your information, and does not give any guarantee. Grafityp cannot be held responsible for any damage, either direct or indirect, resulting from the use of the film. It is up to the user to decide whether or not the product is suited for his particular application.

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Technical Service

If you have any technical questions with regard to the Grafitack films you can always contact our technical department :

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